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**648.4702**  
**Job Sheet 201895**



**Part No:** 648.4702

**Job Qty:** 3 pcs

**Part Name:** C3 Overhaul Provisions



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 10/16/19

**Job Tracking No:**

**Due Date:** 11/22/19

**Created By:** Jennifer Renwick

**Type:** SOLD

**Description:** Order 20238

**Note:** O&OPM-C3 REV.5 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS/IPP Rev. B 19.06.26 Drawing Revision  
DP Verify DD

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation                   | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|-----------------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                             |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 110   | Small Fab - 1               | 3 pcs | 11/22/19   |          | 0.00      | 3.00    | Small Fab - 1         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 2         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 3         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 4         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 5         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 6         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 7         |           |          |
|       |                             |       |            |          |           |         | Small Fab - 8         |           |          |
| 120   | QC 4                        | 3 pcs | 11/22/19   |          | 0.00      | 0.00    | QC 4 - 28             |           |          |
|       |                             |       |            |          |           |         | QC 4 - 58             |           |          |
|       |                             |       |            |          |           |         | QC 4 - 69             |           |          |
|       |                             |       |            |          |           |         | QC 4 - 9              |           |          |
|       |                             |       |            |          |           |         | QC 4 - 46             |           |          |
|       |                             |       |            |          |           |         | QC 4 - 68             |           |          |
|       |                             |       |            |          |           |         | QC 4 - 72             |           |          |
|       |                             |       |            |          |           |         | QC 4 - 74             |           |          |
|       |                             |       |            |          |           |         | QC 4 - 75             |           |          |
| 130   | Packaging 3-1 - Stock - B4B | 3 pcs | 11/22/19   |          | 0.00      | 0.00    | QC 4 - 78             |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 1 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 2 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 3 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 4 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 5 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 6 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 7 - B4B |           |          |
|       |                             |       |            |          |           |         | Packaging 3 - 8 - B4B |           |          |

DAS  
28  
9-89

DAS  
78  
9-89

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|     |              |       |          |                        |                   |                   |
|-----|--------------|-------|----------|------------------------|-------------------|-------------------|
|     |              |       |          | Packaging 3 - 9 - B4B  |                   |                   |
|     |              |       |          | Packaging 3 - 10 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 11 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 12 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 13 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 14 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 15 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 16 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 17 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 18 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 19 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 20 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 21 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 22 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 23 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 24 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 25 - B4B | DAS<br>78         |                   |
|     |              |       |          | Packaging 3 - 26 - B4B | 9-89              |                   |
|     |              |       |          | Packaging 3 - 27 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 28 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 29 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 30 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 31 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 32 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 33 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 34 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 35 - B4B |                   |                   |
|     |              |       |          | Packaging 3 - 36 - B4B | DAS<br>21<br>9-89 |                   |
| 135 | DC - 1 - B4B | 3 pcs | 11/22/19 | 0.00 0.00              | DC - 1 - B4B      | DAS<br>21<br>9-89 |
|     |              |       |          |                        | DC - 2 - B4B      | OCT 23 2019       |
| 140 | QC 21 - FG   | 3 pcs | 11/22/19 | 0.00 0.00              | QC 21 - FG - 21   | DAS<br>21<br>9-89 |
|     |              |       |          |                        | QC 21 - FG - 70   |                   |
|     |              |       |          |                        | QC 21 - SA - 53   | OCT 23 2019       |

Part Op 110 - (Small Fab) Pick kit

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPP 648.4702

135 - (Document Control) Photocopy bluefile &amp; type labels per PPP 648.7402

140 - (QC21- Final Inspection - Work Order Release)



Container No: S225387



Part: 648.4702

Job No: 201895

Serial No/Batch: S225387

Revision: 5

Inspector:

Exp Date:

Instructions:

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www.dartaerospace.com

Date: 10/22/19

012531

## Job BOM

| Part / Item       | Component Name            | Quantity      | Operation         | Container                  |
|-------------------|---------------------------|---------------|-------------------|----------------------------|
| 188-FPSS 1032 1/4 | Set Screw                 | 6 Ea (2 ea)   | 110-Small Fab - 1 | <del>5027669</del> 5110495 |
| 188-FSCS 832 5/8  | Clock Spring Cover Screw  | 12 Ea (4 ea)  | 110-Small Fab - 1 | 5189228                    |
| 600-1300-A        | Label                     | 3 pcs (1 ea)  | 110-Small Fab - 1 | 5136710                    |
| 600-1313          | C3 Warning Label          | 3 pcs (1 ea)  | 110-Small Fab - 1 | 5196326                    |
| AN4-16A           | Bolt                      | 9 Ea (3 ea)   | 110-Small Fab - 1 | 5222097                    |
| C2-14-2           | Label Rivets              | 6 Ea (2 ea)   | 110-Small Fab - 1 | 5097730                    |
| C2-3-1            | Latch Shaft Du Bearing    | 6 pcs (2 ea)  | 110-Small Fab - 1 | 5189923                    |
| C2-3-2-1          | Roller Pin Retaining Ring | 6 Ea (2 ea)   | 110-Small Fab - 1 | 5222860                    |
| C2-3-3-1          | Latch Roller DU Bearing   | 3 pcs (1 ea)  | 110-Small Fab - 1 | 5182513                    |
| C2-3-5            | Spacer, Teflon            | 6 Ea (2 ea)   | 110-Small Fab - 1 | 5111642x3 514931343        |
| C2-3-8            | Actuator Shaft Bushing    | 6 pcs (2 ea)  | 110-Small Fab - 1 | 5196195                    |
| C3-10-2           | Lock Spring               | 3 pcs (1 ea)  | 110-Small Fab - 1 | 5197483                    |
| C3-12-1           | Lock Bushing              | 6 pcs (2 ea)  | 110-Small Fab - 1 | 5181364x1 519368545        |
| C3-12-6           | Lock Roller Pin Circlip   | 6 Ea (2 ea)   | 110-Small Fab - 1 | 5206897                    |
| C3-13-1           | Keeper Bushing            | 6 pcs (2 ea)  | 110-Small Fab - 1 | <del>502970</del> 5189919  |
| C3-13-6           | Spring, Keeper            | 3 pcs (1 ea)  | 110-Small Fab - 1 | 5146022                    |
| C3-3-4-1          | Ring, Retaining           | 12 pcs (4 ea) | 110-Small Fab - 1 | 5199546                    |
| C3-3-9            | Actuator Spring           | 3 pcs (1 ea)  | 110-Small Fab - 1 | 5128685                    |
| C3-4-1            | Load Beam Bushing         | 6 pcs (2 ea)  | 110-Small Fab - 1 | 5192917                    |
| C3-7-1            | Load Beam Bumper          | 3 pcs (1 ea)  | 110-Small Fab - 1 | 5208794                    |
| C3-7-2            | Lock Bumper               | 6 pcs (2 ea)  | 110-Small Fab - 1 | 5214422                    |
| C3-8-4            | Solenoid Cover Gasket     | 3 pcs (1 ea)  | 110-Small Fab - 1 | 5190680                    |
| MS1149F0463P      | Washer (AN960-416 )       | 24 Ea (8 ea)  | 110-Small Fab - 1 | 5201001                    |
| MS21044M          | Nut, Self-Locking         | 12 Ea (4 ea)  | 110-Small Fab - 1 | 5196530x10 5203176x        |
| AN4-16A           | Bolt                      | 3 Ea (1 ea)   | 110-Small Fab - 1 | 5157429                    |
| MS21083N3         | Nut                       | 6 Ea (2 ea)   | 110-Small Fab - 1 | 5220750                    |
| NAS1149F0332P     | Washer (AN960-10L)        | 6 Ea (2 ea)   | 110-Small Fab - 1 | 5207709                    |
| MS35266-63        | Solenoid Cover Screw      | 3 Ea (1 ea)   | 110-Small Fab - 1 | 5183289                    |
| NAS1149F0363P     | Washer (AN960-10 )        | 3 Ea (1 ea)   | 110-Small Fab - 1 | 5075330                    |
| AN6-15A           | Bolt                      | 3 Ea (1 ea)   | 110-Small Fab - 1 | 5183433                    |
| MS21083N6         | Nut                       | 3 Ea (1 ea)   | 110-Small Fab - 1 | 5180294x1 5192157x2        |
| NAS1149F0632P     | Washer (AN960-616L )      | 6 Ea (2 ea)   | 110-Small Fab - 1 | 5048297                    |

## Job Allocations

| Operation         | Component Part    | Required | Inventory | Allocated |
|-------------------|-------------------|----------|-----------|-----------|
| 110-Small Fab - 1 | 188-FPSS-1032-1/4 | 6        | 87        | 0         |
|                   | 188-FSCS-832-5/8  | 12       | 204       | 0         |
|                   | 600.1309-A        | 3        | 65        | 0         |
|                   | 600.1313          | 3        | 22        | 0         |
|                   | AN4-16A           | 9        | 404       | 0         |
|                   | AN4-17A           | 3        | 276       | 0         |
|                   | AN6-15A           | 3        | 21        | 0         |
|                   | C2-14-2           | 6        | 94        | 0         |
|                   | C2-3-1            | 6        | 58        | 0         |
|                   | C2-3-2-1          | 6        | 114       | 0         |
|                   | C2-3-3-1          | 3        | 23        | 0         |
|                   | C2-3-5            | 6        | 95        | 0         |
|                   | C2-3-8            | 6        | 43        | 0         |
|                   | C3-10-2           | 3        | 23        | 0         |
|                   | C3-12-1           | 6        | 34        | 0         |
|                   | C3-12-6           | 6        | 94        | 0         |
|                   | C3-13-1           | 6        | 60        | 0         |
|                   | C3-13-5           | 3        | 26        | 0         |
|                   | C3-3-4-1          | 12       | 271       | 0         |
|                   | C3-3-9            | 3        | 27        | 0         |
|                   | C3-4-1            | 6        | 33        | 0         |
|                   | C3-7-1            | 3        | 33        | 0         |
|                   | C3-7-2            | 6        | 52        | 0         |
|                   | C3-8-4            | 3        | 49        | 0         |
|                   | MS21044N4         | 12       | 50        | 0         |
|                   | MS21083N3         | 6        | 100       | 0         |
|                   | MS21083N6         | 3        | 50        | 0         |
|                   | MS35266-63        | 3        | 19        | 0         |
|                   | NAS1149F0332P     | 6        | 2,634     | 0         |
|                   | NAS1149F0363P     | 3        | 292       | 0         |
|                   | NAS1149F0463P     | 24       | 439       | 0         |
|                   | NAS1149F0632P     | 6        | 336       | 0         |

## Part Specifications

Specifications could not be found.

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